



**WARNING:** This product can expose you to lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov). Wash hands after handling.

## Panel Saws

These 20" long Panel Saws are the perfect size for a cabinetmaker dimensioning material at the bench. You will find that your saw is a joy to use. Unlike most saws on the market, every Lie-Nielsen saw has been precision set, filed, and test cut in hardwood before it leaves the shop. The Swedish Steel blade is taper ground to help prevent binding in the cut. Curly Maple handles, solid Brass fittings. Nice weight and balance.

**Sawing:** The first thing you'll need to know about your saw is how to hold it. This may seem obvious, but many people try to wrap all four fingers around the handle. The proper grip is to wrap the middle, ring, and little fingers around the handle with the forefinger pointing along the spine of the saw plate. You'll discover that in doing so, you will have much better control over how your saw tracks, and it will also feel very comfortable and natural.

Your saw is very sharp when it arrives. Best performance is obtained by sawing slowly and evenly with very little downward pressure, using as much of the blade as possible. Your saw will track right to the line. Be aware, however, that due to the slight set, your saw will be hard to correct if it starts to cut away from the line. If that happens, it's because you didn't line it up properly when you started.

Practice on some scrap wood to acquaint yourself with how your saw cuts. If you had a poor sawing technique before, your new saw will force you to learn the proper sawing technique. Don't worry — once learned, it'll be smooth cutting. If your saw seems to "grab" the wood and jump around in the kerf, you're using too much downward pressure. Ease up a bit and take long slow strokes.

**Sharpening:** The steel in your saw's blade is the best that's available. It is very hard (50-52RC) and will stay sharp a long time. Eventually, however, you'll have to sharpen it. You can do this easily yourself with a little practice. We use a 7" slim taper file to file the teeth on our 7ppi Rip Panel Saw, a 6" slim taper file to file the teeth on our 8ppi Crosscut Panel Saw, and a 5" double extra slim taper file to file the teeth on our 12ppi Crosscut Saw.

Take a couple of pieces of thin, straight scrap and clamp them in your vise on either side of the blade so that the top of the scrap is flush with the bottom of the gullets on the teeth. Take your file and take one swipe per tooth. Notice the small groove the file leaves in the wood. This is a good gauge to show

# Lie-Nielsen TOOLWORKS<sup>®</sup> INC.

*Heirloom Quality Tools<sup>®</sup>*

## Panel Saws

[www.lie-nielsen.com](http://www.lie-nielsen.com)  
[toolworks@lie-nielsen.com](mailto:toolworks@lie-nielsen.com)  
 1-800-327-2520  
 P. O. Box 9 • Route 1  
 Warren, Maine 04864

*Made in Maine, USA, since 1981*

you how deep you're filing. If you use this method consistently, you shouldn't ever have to joint your saw.

You can use a Stanley 42X saw set on our saws. The Stanley set may vary from ours, so experiment on a small area before you do the whole saw. Your Panel Saws only needs approximately .005" of set per side when properly set. The slight set is what makes the saw cut and track so well. If done improperly, you'll notice a drastic decrease in performance. You should only have to reset your blade after every other sharpening, not every time.

The ultimate test of any setting job is how well the saw cuts. The saw should glide through the wood without jumping around in its kerf. It should not be hard to push, nor should it be roomy in the kerf. If either of these conditions exists, increase or decrease the set accordingly. If the saw tracks away from the line, the side on the saw that is furthest from the line has too much set. A simple remedy is to lightly stone the edge of the offending side with a medium India slip stone. Take one swipe with the stone, and try another cut. Usually only one or two passes with the stone will correct the problem. Don't remove too much, however, or you will have the same problem on the other side until not enough set is left to make a cut. Once you have determined by trial and error that you have just enough set on that particular saw, make a note of where your saw set is adjusted for future reference. Visit our YouTube channel for more tips on saw sharpening. You may also send your saw back to us for sharpening.

**Materials:** Best quality, high carbon Swedish Steel blade, Curly Maple handle and traditional Brass saw nuts and bolts.

**Maintenance:** It is a good idea to keep a light coat of oil on your saw blade when not in use, and wrap it in rust inhibiting paper. This will minimize the chance of rust forming on the blade. We recommend Jojoba Oil, a plant based oil product that is non-toxic, odor-free and easy to use. Oil is available from us.

**Handle:** The handle on your saw is oiled and buffed with wax to produce a natural finish. Panel Saw handles use conventional bolts and slotted nuts, and the screwdrivers designed to fit our saw nuts (No. 3) are available from us.

**Guarantee:** Materials and workmanship are guaranteed for the life of your tool. Call for repairs or replacement parts. We are available for advice if you ever have a problem using your tool.